#### Agenda

State Leadership Idea Exchange Council 2014 REALTOR® Party Convention & Trade Expo Tuesday, May 13, 2014 12:30 p.m. – 3:15 p.m. Omni Shoreham Hotel Blue Room, Main Floor Washington, D.C.

Chair: Wendell Bullard (Durham, NC)
Vice Chair: Joe Pryor (Oklahoma City, OK)
Staff Executive: Rodney Gansho (Chicago, IL)

**Purpose:** To allow for the exchange of ideas among leadership from state associations; to provide a means for two-way communications between national and state association leadership; to determine and administer hot topic idea exchanges at each REALTOR® Party Convention, Annual Conference, and virtually throughout the year; and to provide a venue for state association leaders to discuss National Association programs and policies. The State Leadership Idea Exchange Council is not a policy-making body; however, recommendations and concerns are forwarded to the appropriate NAR committee(s).

#### **Opening Session**

Blue Room, Main Floor 12:30 p.m. – 1:35 p.m.

I. Call to Order / Opening Remarks

Wendell Bullard, Chair

- II. Introduce NAR Leadership
- III. Comments from / Questions for NAR Leadership

Steve Brown, NAR President Chris Polychron, NAR President-Elect Dale Stinton, NAR CEO

- IV. "Top Idea" Presentations
- V. Announcements
  - On Thursday, May 15, from 7:30 a.m. to 8:30 a.m. there will be a networking breakfast meeting for 2014 State Presidents in the Wilson Room B, Mezzanine Level, Marriott Wardman Park Hotel
  - On Thursday, May 15, from 7:30 a.m. to 8:30 a.m. there will be a networking breakfast meeting for 2014 State Presidents-Elect in the Wilson Room C, Mezzanine Level, Marriott Wardman Park Hotel
  - State President/President-Elect Information Exchange, Friday, May 16, 9:00 a.m. to 11:00 a.m. in the Empire Room, Lower Level, Omni Shoreham Hotel
  - Next meeting -- Thursday, November 6, 2014, 1:00 p.m. to 3:45 p.m., New Orleans, LA

## **Breakout Sessions**

1:45 p.m. – 3:15 p.m.

Large State Council\*

Location: Executive Room, West Conference Center

Chair: Allan Dechert Vice Chair: Craig Wilburn

### Medium State Council\*

Location: Congressional Room, West Conference Center

Chair: Berton Hamamoto Vice Chair: Bob McMillan

# Small State Council\*

Location: Capitol Room, East Conference Center

Chair: Jo Jenkins Vice Chair: Carey Jensen

**Note**: There is no Wrap-up Session for the State Leadership Idea Exchange Council. The time for the Wrap-up Session has been allocated to the Opening and Breakout Sessions.

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<sup>\*</sup>During the breakout sessions, you will discuss the ideas of other similar-size state associations